

# Print Media Performance & Training Center. Sheetfed Feeder Training.



Speedmaster® CX 92.

## Overview

This course will go over basic feeder set-up to run commercial, label, and board material – including operator level suction head maintenance.

## Introduction

The objectives of the class are to optimize a standard set up of the feeder for multiple substrates, gain knowledge on the Air Assistant function to preserve air settings in the feeder and delivery which results in reduced downtime on makeready and startup.

This class will also cover how to correctly lift nozzles and suckers for the pickup and forwarding of sheet travel. Plus, operators will learn how to bundle, understand how double sheet detectors work, and how to use of static elimination devices.

## Topics

- Basic Feeder Set-Up
  - Air pre-settings
  - Control panel
  - Feeder head
  - Suction belt
  - Bundle detectors
  - Ionized air
  - Double sheet detectors
  - Pneumatic pull lay
- Feeder Maintenance
  - Suction head
  - Lubrication points
  - Filters
- Static Elimination Devices
  - Purpose & types

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