

## Speedmaster Presses

## **Plate Punch and Bender Catalog**





## Manual Plate Punches & Benders

## **Overview**

OVEI	V	ICN				<b>5</b> 2	<b>•</b> 74/75	92/1	02/104/106	6 VLF
Manual Plate Punches	52	74/75	92/102/104/106	VLF	Bacher Holes	Plate Sizes	Dimensions			
& Benders							Width	Depth	Height	Weight
7G.144.1301 BG000606						1175 1460	2102	671	1407	1021
Pg. 03						1175 x 1460 mm 1325 x 1630 mm	2103 mm (82.8")	671 mm (26.4")	1427 mm (56.2")	193 kg (425 lbs)
Stand Alone Plate Punch						1323 X 1030 IIIIII	(82.8)	(20.4)	(50.2)	(423 (05)
C2.144.1301						459 x 525 mm				
BG000260						605 x 745 mm				
Pg. 04					Χ	660 x 745 mm	1530 mm	655 mm		160 kg
Stand Alone						721 x 930 mm 790 x 1030 mm	(60.2")	(25.9")	(56.2")	(350 lbs)
Plate Punch						790 x 1030 mm 811 x 1055 mm				
						011 X 1033 IIIIII				
H2.090.9041 BG000480						459 x 525 mm	997 mm	685 mm	243 mm	16 kg
Pg. 05					Χ	605 x 745 mm	(35.6")	(21.5")	(11.3")	16 kg (36 lbs)
Tabletop Plate Punch						660 x 745 mm	(33.0)	(21.5)	(11.0)	(30 153)
91.144.1301						459 x 525 mm				
BG000350						605 x 745 mm				
Pg. 07					Х	660 x 745 mm	1530 mm	655 mm		140 kg
Stand Alone						721 x 930 mm	(60.2")	(25.9")	(56.2")	(310 lbs)
Bending Device						790 x 1030 mm				
						811 x 1055 mm				
H2.090.9051										
BG715636						459 x 525 mm	997 mm	685 mm	243 mm	34.5 kg
Pg. 08					Χ	605 x 745 mm	(35.6")	(21.5")	(11.3")	(76 lbs)
Tabletop Bending Device						660 x 745 mm				



# Manual Punch for Speedmaster Press Sizes 145, 162

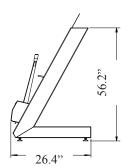


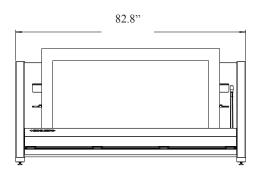
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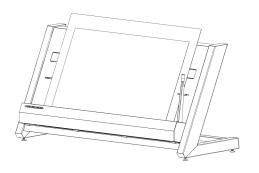
- · For aluminum printing plates
- · Stand alone device
- Two register pins for press notches
- · Punching of plates with hand lever
- · Self-centering side guides
- · Aluminum work surface
- · 7G.144.1301 / BG000606

#### **Technical Specifications**

Weight	425 lbs.
Width	82.8"
Height	56.2"
Depth	26.4"
Format Sizes	145, 162







# **Manual Punch for Speedmaster Press Sizes 52, 74, 75, 92, 102, 104, 106**

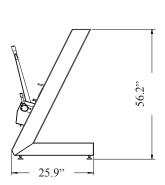


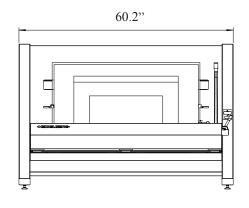
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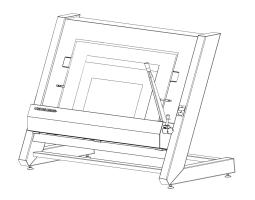
- For aluminum printing plates
- · Stand alone device
- · Two register pins for press notches
- · Punching of plates with hand lever
- · Self-centering side guides
- · Aluminum work surface
- · C2.144.1301 / BG000260

#### **Technical Specifications**

Weight	350 lbs.
Width	60.2"
Height	56.2"
Depth	25.9"
Format Sizes	52, 74, 75, 92, 102, 104, 106
All punches provided with Bacher	
Holes unless otherwise specified	







# Manual Punch for Speedmaster Press Sizes 52, 74, 75

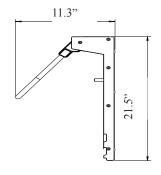


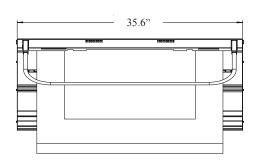
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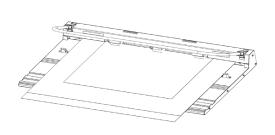
- · For aluminum printing plates
- · Desktop device
- Two register pins for press notches
- · Punching of plates with hand lever
- · Self-centering side guides
- · Aluminum work surface
- · H2.090.9041 / BG000480

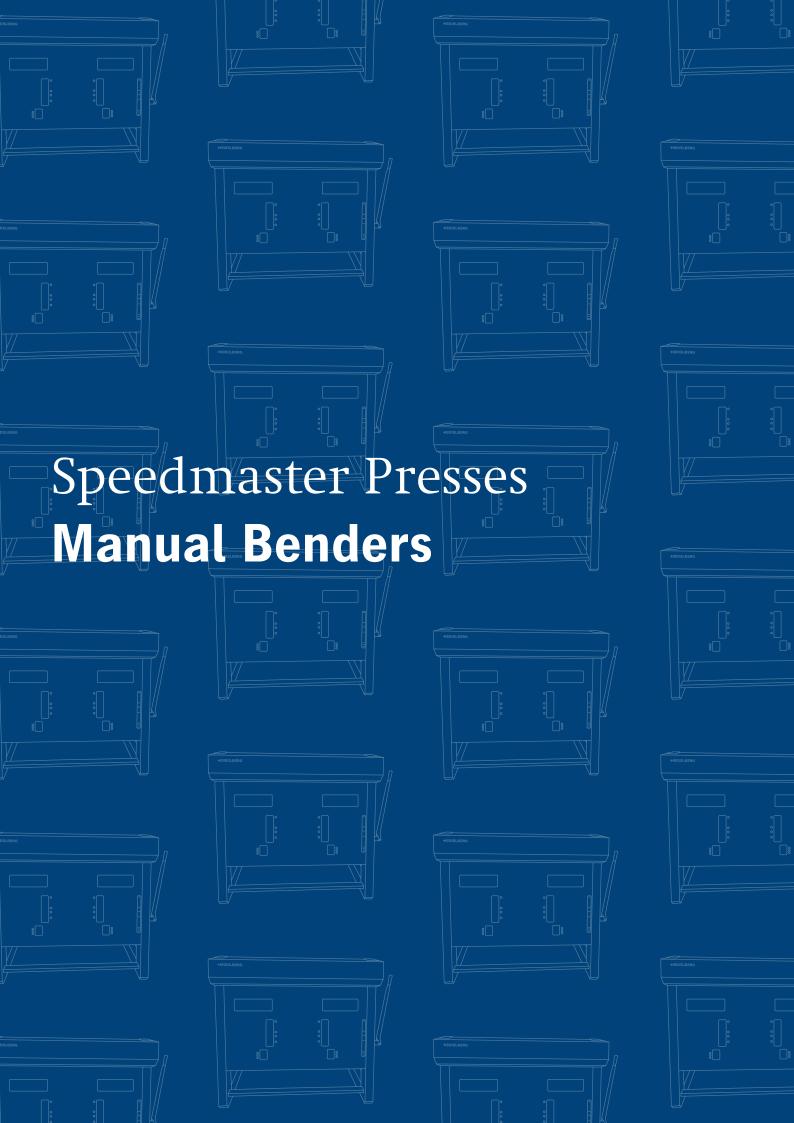
#### **Technical Specifications**

Weight	36 lbs.
Width	35.6"
Height	11.3"
Depth	21.5"
Format Sizes	52, 74, 75









## Manual Bender for Speedmaster Press Sizes 52, 74, 75, 92, 102, 104, 106

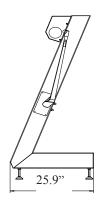


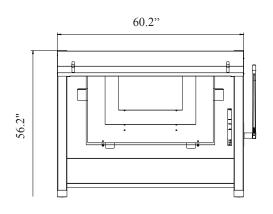
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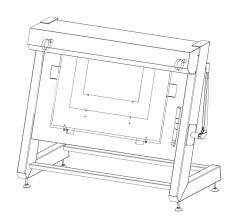
- $\cdot$  For aluminum printing plates
- · Stand alone device
- Two register pins for press notches
- · Bending of plates with hand lever
- · 91.144.1301 / BG000350

#### **Technical Specifications**

Weight	310 lbs.
Width	60.2"
Height	56.2"
Depth	25.9"
Format Sizes	52, 74, 75, 92, 102, 104, 106







# Manual Bender for Speedmaster Press Sizes 52, 74, 75

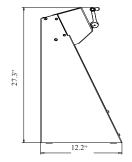


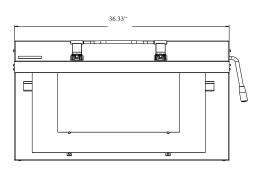
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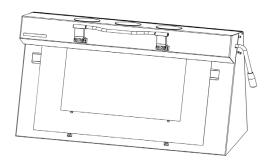
- · For aluminum printing plates
- · Desktop device
- · Prepared for wall-fastening
- · Two register pins for press notches
- · Bending of plates with hand lever
- · H2.090.9051 / BG715636

#### **Technical Specifications**

76 lbs.
36.3"
27.3"
12.2"
52, 74, 75





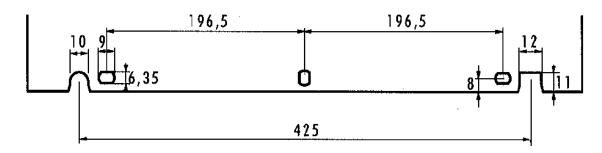


### Technical information

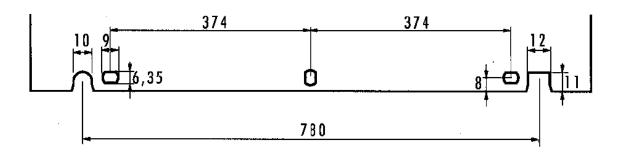
## **Manual Punch and Bender Geometry**

425 mm	780 mm
(16.73")	(30.71")
SX 52	CX 92
SX 74	SX 102
CX 75	CX 104
XL 75	XL 106
	(16.73")  SX 52  SX 74  CX 75

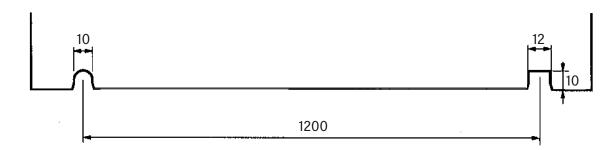
#### Punch Geometry for new 20" and 29" presses - 425mm



#### Punch Geometry for new 40" and 41" presses - 780mm



### Punch Geometry for 57" and 64" presses - VLF



## Configured for your needs with automated solutions.



#### **Fully automated solutions**

Heidelberg also offers fully automated solutions for plate bending. These systems can be placed in-line with plate processing equipment for efficiency or off-line as operations require. Each system is configured specifically to the individual needs of your production facility. Basic systems include an in-feed conveyor, automated plate bender for a single format, and a plate stacking station incorporating castors for ease of finished plate transportation to the press.

A wide variety of lay-out configurations and limitless options are available including the automation of multiple format press bending to integration with Push-to-Stop to sortation of finished plates by job or press or both.

#### **Contact us for more information**

To learn more about our solutions for plate bending and punching, please contact us at **info@heidelberg.com** 

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Subject to technical modifications and other changes.

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