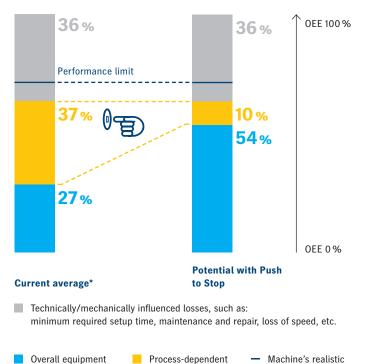
## Focusing on "yellow bar"

## Increasing overall equipment effectiveness (OEE)

Significant reduction of process-dependent and operator-dependent downtimes through Push to Stop.



- Overall equipment effectiveness (OEE)
- and operator-dependent losses
- Machine's realistic performance limit
- \* OEE analysis 2020 using the example of a Speedmaster XL 106 and a run of 4,600 sheets

