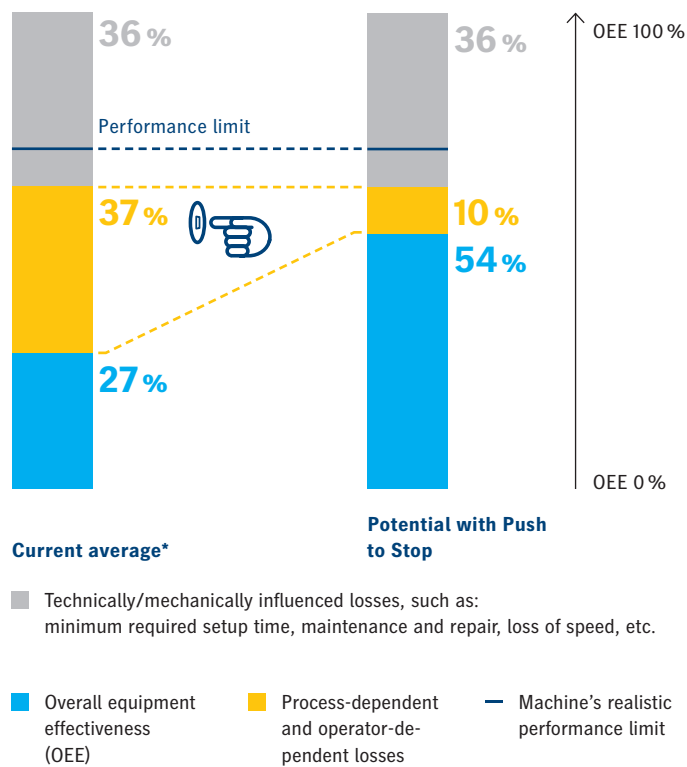


## Focusing on “yellow bar”

### Increasing overall equipment effectiveness (OEE)

Significant reduction of process-dependent and operator-dependent downtimes through Push to Stop.



\*OEE analysis 2020 using the example of a Speedmaster XL 106 and a run of 4,600 sheets