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Service Parts from Heidelberg. Nothing is as Good as the Original.

The right choice • Consistent quality, exceptional reliability and the best materials – we apply the same stringent quality criteria to Original Heidelberg[™] Service Parts as we do to our machines. They are subjected to tough load and fatigue tests and are continuously improved in line with the latest technical developments. All to ensure smooth production and optimum results.

24-hour delivery • Virtually all Original Heidelberg Service Parts can be delivered within 24 hours – worldwide. This outstanding service is provided by our logistics network, which is the largest in the industry. Our four logistics centers in Germany, the U.S. and Asia have 130,000 different parts in stock at all times. All to ensure you can get the parts you need quickly.

Heidelberg Systemservice • Over 4,500 highly trained and motivated technicians at Heidelberg[®] Systemservice[™] deliver our comprehensive service portfolio, which ranges from technical service to consulting. All to ensure your operations are running at optimum efficiency. Hotline and technical clarification • Whether over the telephone or on site, our Systemservice team will identify which service parts you need and install these if required.

Everything from a single source • Whether machinery or workflow processes, pressroom or finishing, older or newer models – Systemservice ensures that Heidelberg is always your first port of call.

More for your money • Compare the market before you buy. You will soon see that Original Heidelberg Service Parts offer the best value for money.

Give us a call • Find out about the outstanding quality and competitiveness of our Original Heidelberg Service Parts and accompanying services.





Bearings

All the bearings we use are specifically designed for sophisticated production systems and manufactured by specially trained staff at Heidelberg or selected suppliers. Original Heidelberg bearings are made from high-grade materials that far exceed the material specifications stipulated in standards. This ensures a high load-bearing capacity and maximizes their service lives.



Needle bushing

Article no.	00.550.0076
Press model	Quickmaster DI,
	Printmaster QM 46,
	GTO, Speedmaster
	SM 52, SM 74
Description/size	1 pc



Grooved ball bearing

Article no.	00.580.2983	
Press model	Quickmaster DI, Printmaster QM 46	
Description/size	1 pc	



Axial bearing disc

0		
Article no.	00.550.0228	
Press model	SO, Printmaster GTO,	
	Speedmaster SM 52,	
	SM 74	
Description/size	1 pc	



Grooved ball bearing

Article no.	00.520.1828
Press model	TO
Description/size	1 pc



Flanged bearing

Article no.	00.580.2873	
Press model	Quickmaster DI,	
	Printmaster QM 46	
Description/size	1 pc	



Dampening roller bearing

Article no.	MV.001.512
Press model	Printmaster GTO
Description/size	1 pc, drive side



Dampening re	oller bearing	
Article no.	MV.001.513	
Press model	Printmaster GTO	
Description/size	1 pc, operator's side	



Dampening roller bearing

Article no.	66.030.006
Press model	SO, Speedmaster SM 102
Description/size	1 pc, drive side



Dampening roller bearing

Article no.	MV.003.897
Press model	SO, Speedmaster SM 102
Description/size	1 pc, operator's side, top

Belts

Belts transfer forces and torques in presses. Original Heidelberg belts are specially geared to the performance requirements of Heidelberg presses. They are developed in cooperation with selected suppliers and made from high-quality textile, rubber and steel blends.



Belts* 🕑

Designation	Article no.	Press model	Description
V-belt (A)	01.060.101	Т	1 pc
V-belt (A)	01.060.001	Т	1 pc
V-ribbed belt (B)	00.270.0082	ТОК	1 pc
V-ribbed belt (B)	00.270.0083	ТОК	1 pc
V-ribbed belt (B)	00.270.0124	TOK, QM 46	1 pc
V-ribbed belt (B)	00.270.0047	GTO	1 pc
V-ribbed belt (B)	00.270.0125	QM 46	1 pc
V-ribbed belt (B)	00.270.0072	GTO	1 pc
V-ribbed belt (B)	00.270.0144	GTO	1 pc
V-ribbed belt (B)	00.270.0128	GTO	1 pc
V-ribbed belt (B)	00.270.0057	GTO	1 pc
Flat belt (C)	00.780.0475	Printmaster GTO, PM 74, Speedmaster SM 74	1 pc, for Powder Spray device
Wide V-belt (D)	00.270.0091	GTO	1 pc
Wide V-belt (D)	00.270.0092	GTO	1 pc
Wide V-belt (D)	00.270.0093	GTO	1 pc
Toothed belt (E)	00.540.1037	Speedmaster SM 74, CD 102	1 pc
Toothed belt (E)	00.580.1226	Printmaster GTO, Speedmaster SM 102, CD 102	1 pc
Toothed belt (E)	00.580.2126	Printmaster GTO, Speedmaster SM 102, CD 102	1 pc
Toothed belt (E)	00.580.5587	Printmaster GTO, Speedmaster SM 102, CD 102	1 pc
Toothed belt (E)	G2.072.087	Speedmaster SM 52	1 pc

 * Belt sizes may need to be verified when placing order.

 $\ensuremath{\textcircled{}}$ We recommend always having these parts replaced by a Heidelberg Systemservice engineer.

Doctor blades

We manufacture our Original Heidelberg doctor blades with precisely defined tolerances geared to your press. They are made from durable materials that are resistant to the chemicals contained in inks and liquids. They combine material of an extremely high load-bearing capacity with high register accuracy and user-friendly operation, making your production process reliable and cost-effective.



Doctor blades*

Article no.	MV.054.746
Press model	Speedmaster CD 74, CD 102, SM 102, XL 105
Description	For chambered blade system, 100 m roll, incl. protective glove



Doctor blades

Article no.	Press model	Description
C4.721.091	Speedmaster CD 102	1 pc, drive side, coating unit
C4.721.092	Speedmaster CD 102	1 pc, operator's side, coating unit



Doctor blades

Article no.	Press model	Description
C4.721.074	Speedmaster CD 102	1 pc, drive side, coating unit
C4.721.075	Speedmaster CD 102	1 pc, operator's side, coating unit



Doctor blades

Article no.	42.431.230F
Press model	Printmaster GTO
Description	1 pc, for numbering box



Doctor blades

Article no.	MV.012.906	
Press model	Speedmaster SM 102	
Description	1 pc, for blanket washup device	



Doctor blades

Article no.	69.431.230F
Press model	Printmaster GTO
Description	1 pc, for numbering box



Rubber washup blades

Article no.	Press model	Description
42.010.180	Printmaster GTO	1 pc
69.010.180	Printmaster GTO	1 pc
L2.010.403	Speedmaster CD 74	1 pc
58.010.180	SORK	1 pc
G2.010.502	Speedmaster SM 52	1 pc
M2.010.403	Speedmaster SM 74	1 pc
68.010.180	SO	1 pc

Article no.	Press model	Description	
34.010.255	KSBZ	1 pc	
38.010.180	KORD	1 pc	
41.010.180	SO, Speedmaster SM 102 and CD 102	1 pc	
72.205.123	SK	1 pc, for blanket washup device	
81.205.123	Speedmaster SM 102	1 pc, for blanket washup device	
96.010.180	SD	1 pc	
F2.010.405	Speedmaster XL 105	1 pc	
C3.010.180	Speedmaster CD 102	1 pc, for UV ink	

* In order to ensure good ink application, the blade and gasket should always be replaced at the same time. Sets of gaskets to go with these blades can be found on page 20.

Presses/Mechanical Parts

Brushes

The brushes in our presses are responsible for things such as smooth paper travel in the feeder and, because they can have a bearing on the quality of print results, Original Heidelberg brushes are made exclusively from high-grade, durable materials – for top quality and minimal wear.



Brushes

Designation	Article no.	Press model	Description
Steel brush (A)	66.024.024	SO, Speedmaster SM 102, CD 102	1 pc, for cleaning
Brush (B)	04.022.069	KO, MO, GTO	1 pc, stabilizes sheet travel
Brush (B)	A4.016.218	Quickmaster DI	1 pc, stabilizes sheet travel
Circular brush (C)	MV.028.810	Speedmaster SM 52	1 pc, stabilizes sheet travel
Circular brush (C)	66.891.006	SOR, Printmaster PM 74, Speedmaster SM 74, SM 102, CD 102	1 pc, stabilizes sheet travel
Circular brush (C)	66.020.122	SOR, Printmaster PM 74, Speedmaster SM 74, SM 102, CD 102	1 pc, stabilizes sheet travel
Circular brush (C)	66.028.109F	SOR, Printmaster PM 74, Speedmaster SM 74, SM 102, CD 102	1 pc, stabilizes sheet travel