

HEIDELBERG Speedmaster SM 52 / PM52

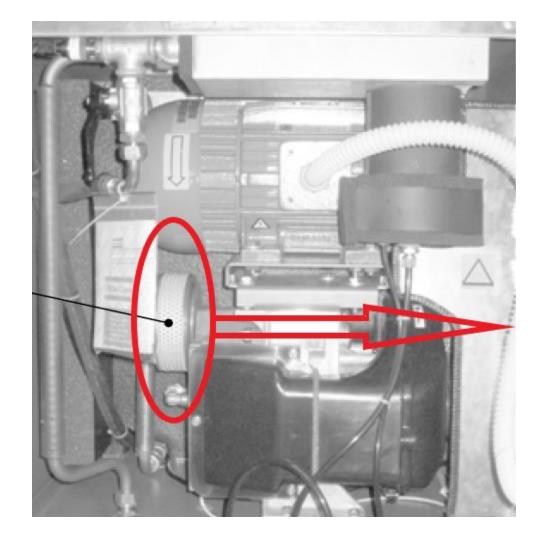
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Annual Filter Replacement Kit

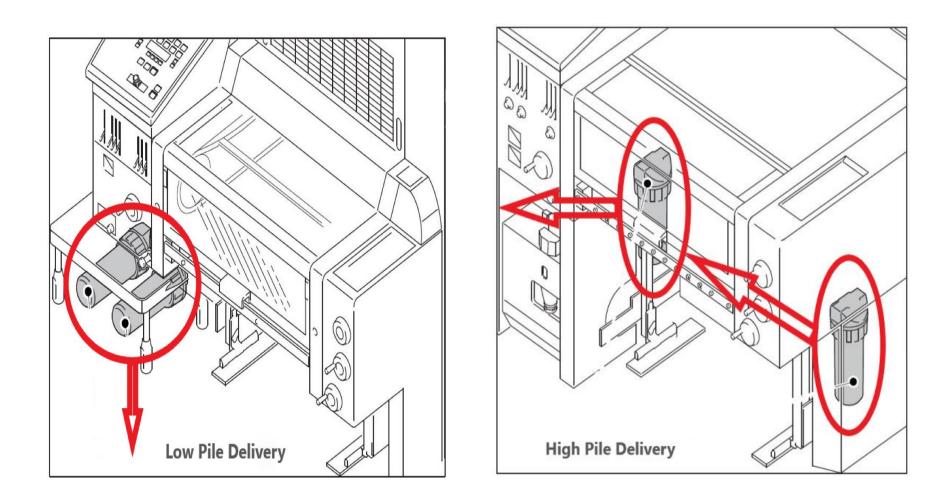


Part description	Part No.	Qty	Designation
Air filter Atlascop 1503 0189 00	71.102.1911/	1	AtlasCopco pneumatic compressor air intake filter (Anicolour only)
Filter 67 x 245	00.580.4992/01	2	Slowdown suction device & Sheet decurler filters blue bottels
Filter cartridge	00.780.3702/	1	Powderspray filter pump air intake in black housing
Filter	L8.164.1510/	1	Powderspray filter pump air intake exposed wire casing
Filter cartridge KLT 15	G2.102.1961/	1	Pressure/vacuum pump(paper)
Filter cartridge KLT 15	G2.102.1971/	1	Pressure/vacuum pump(metal)
Filter cartridge KLT 15 / 25 /40	G2.102.1981/	1	Pressure/vacuum pump(paper)
Filter cartridge KLT 25	G2.102.2121/	1	Pressure/vacuum pump(paper)
Filter cartridge KLT 25	G2.102.2131/	1	Pressure/vacuum pump(metal)
Filter cartridge KLT 25	G2.102.1981/	1	Pressure/vacuum pump(paper)
Filter cartridge KLT 40	G2.102.1924/	1	Pressure/vacuum pump(metal)
Filter cartridge KLT 40	G2.102.1925/	1	Pressure/vacuum pump(paper)
Filter cartridge KLT 40	G2.102.1981/	1	Pressure/vacuum pump(paper)
Air filter SF-960255	00.580.5379/	1	Blue filter for amitek blower
Filter element F2EH575058453	63.102.2061/	1	Boge compressor filter
Filter for pneumativ compressor	89.102.2362/	1	Durr pneumatic compressor intake filter
Filter cartridge	89.102.1961/	1	Durr pneumatic compressor air intake
Filter element	G2.102.1972/	1	Dryer filter
Filter EIT-725-35978	00.580.4888/01	3	Washup tank filters
Filter for Prinect and Impress Control/	CP.158.0039	1	Inpress and Press computer air intake filter
Saphira Lubricant HP3 0,3l Pumpdose	00.580.5681/01	1	Lubricating spray oil
Saphira Lubricant Multi-temp. H1 A1 400g	00.581.0188/	1	Gripper and camfollower grease 400g
Grease Elkalub GLS 135 N2 2x100g	00.580.6447/02	3	Gripper and camfollower grease 100g
Steel brush	66.024.024 /	1	Gripper cleaning brush

Atlas Copco Pneumatic Compressor Filter - 71.102.1911/

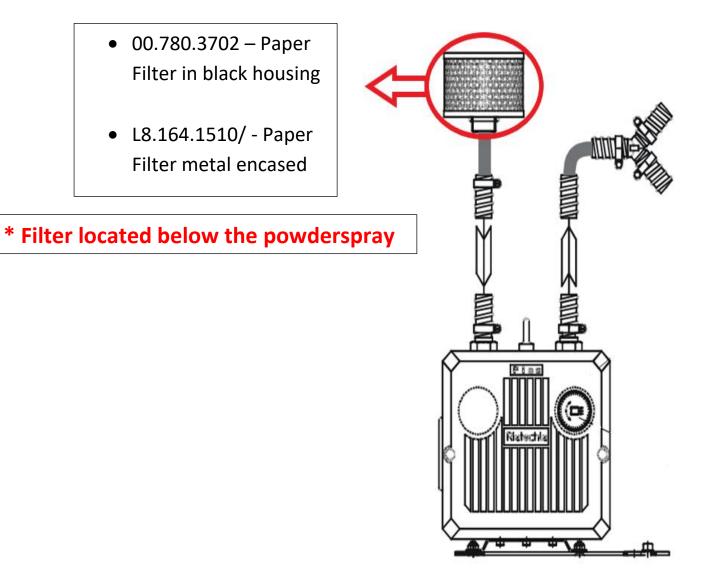


Suction Slow Down and Sheet Decurler Filter - 00.580.4992/01

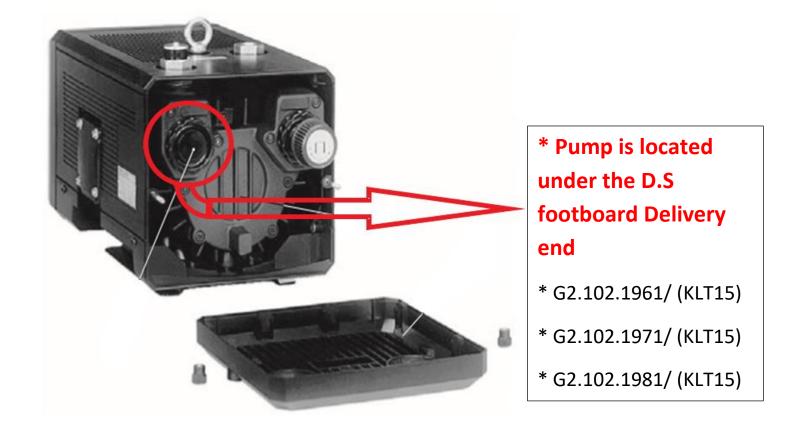




Powder Spray Air Intake Filter



Powder Spray Pump Filter





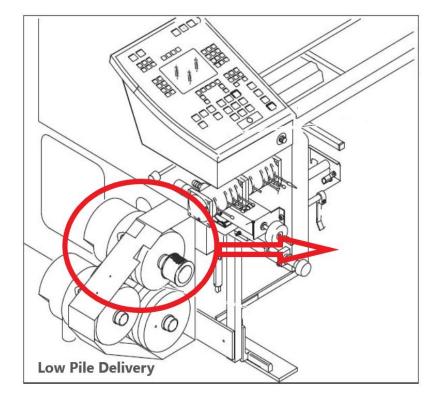
Feeder Suction/Blast Air Pump

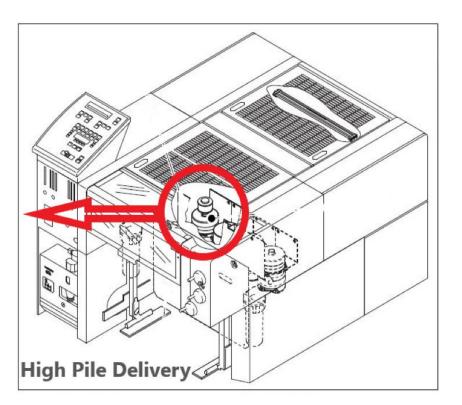


* Pump is located under the D.S footboard Feeder end

- * G2.102.2121/ (KLT25)
- * G2.102.2131/ (KLT25)
- * G2.102.1981/ (KLT25)
- * G2.102.1924/ (KLT40)
- * G2.102.1925/ (KLT40)
- * G2.102.1981/ (KLT40)

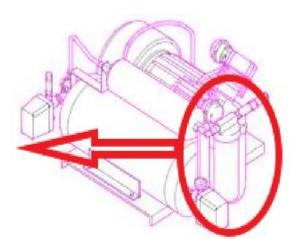
Filter - 00.580.5379/





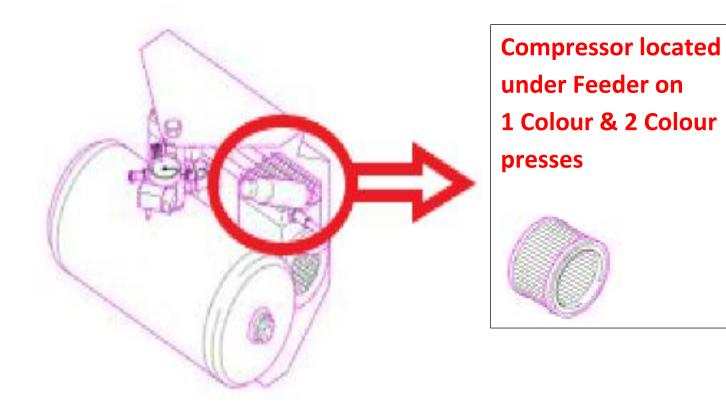
Boge Pneumatic Compressor Air Intake Filter - 63.102.2061/



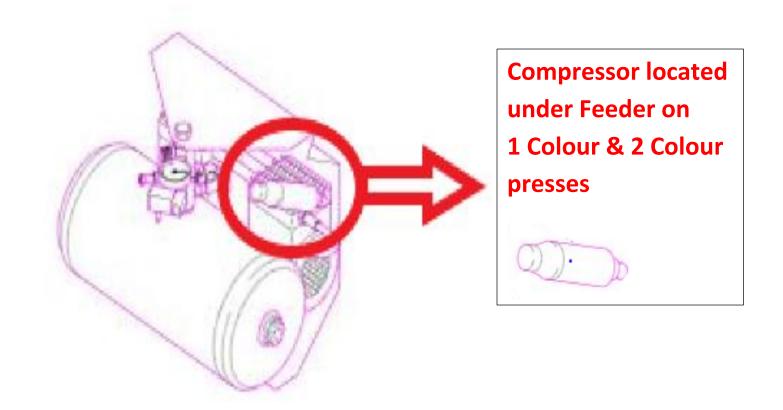


Compressor located under D.S footboard

Durr Pneumatic Compressor Air Intake Filter - 89.102.2362/



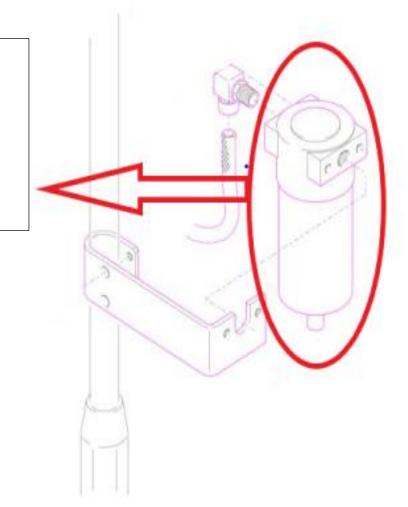
Durr Pneumatic Compressor Air Intake Filter - 89.102.1961/



Pneumatic Air Dryer Filter - G2.102.1972/

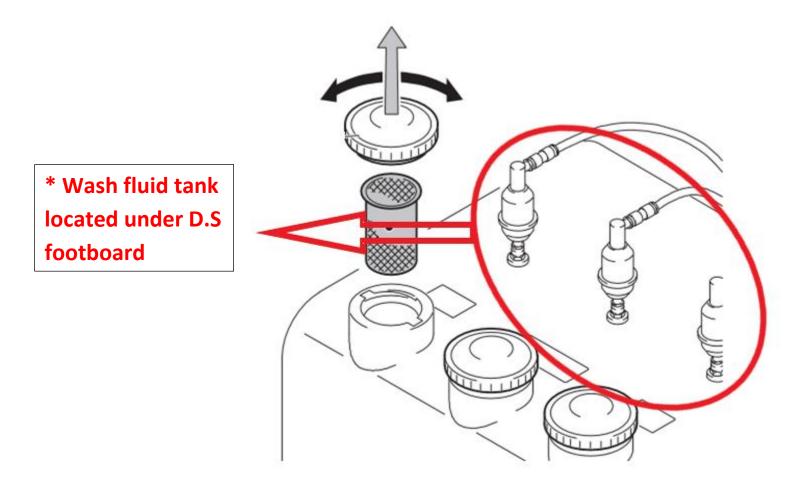


Diaphragm type dryer mounted on D.S footboard leg nearest to the Feeder

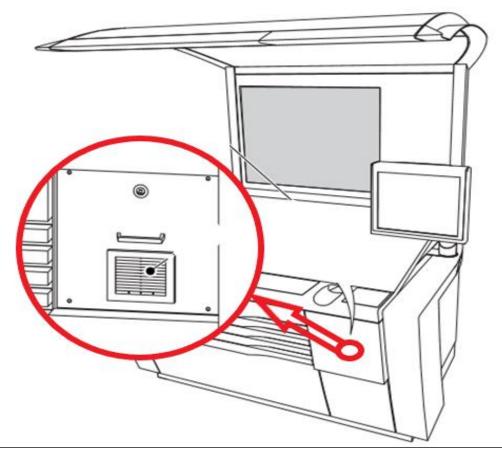




Washup Fluid Tank Filters - 00.580.4888/01



Control Station Computer and Inpress Control Filter - CP.158.0039/



* Filter for Inpress Control located on the left-hand side of the consol



Gripper Cleaning Brush - 66.024.024/



* Brush used to clean gripper pads on both Impression and Transfer cylinders



Saphira Spray Oil - 00.580.5681/01



- * Spray oil used to lubricate Impression, Transfer and Delivery gripper bars
- * Spray oil used to lubricate Feeder and Delivery pile support chains and guide rails
- * Spray oil used to lubricate any moving parts as per Serviceman's requirement's

Saphira Multi Temp Grease - 00.581.0188/



* Saphira multi temp grease used for lubricating all Cam followers and Gripper bars

* For ALL other lubricating points please refer to your Maintenance Manual

Saphira Multi Temp Grease - 00.580.6447/02



* Saphira multi temp grease used for lubricating all Cam followers and Gripper bars

* For <u>ALL</u> other lubricating points please refer to your <u>Maintenance Manual</u>

PARTS RETURN AND FEEDBACK

Customer Name:

Press Configuration:

Serial Number:

Date:

Part Description	Part No.	Qty	Qty Used	Qty Required
Air filter Atlascop 1503 0189 00	71.102.1911/	1		
Filter 67 x 245	00.580.4992/01	2		
Filter cartridge	00.780.3702/	1		
Filter	L8.164.1510/	1		
Filter cartridge KLT 15	G2.102.1961/	1		
Filter cartridge KLT 15	G2.102.1971/	1		
Filter cartridge KLT 15 / 25 /40	G2.102.1981/	1		
Filter cartridge KLT 25	G2.102.2121/	1		
Filter cartridge KLT 25	G2.102.2131/	1		
Filter cartridge KLT 25	G2.102.1981/	1		
Filter cartridge KLT 40	G2.102.1924/	1		
Filter cartridge KLT 40	G2.102.1925/	1		
Filter cartridge KLT 40	G2.102.1981/	1		

PARTS RETURN AND FEEDBACK

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Part Description	Part No.	Qty	Qty Used	Qty Required
Air filter SF-960255	00.580.5379/	1		
Filter element F2EH575058453	63.102.2061/	1		
Filter for pneumativ compressor	89.102.2362/	1		
Filter cartridge	89.102.1961/	1		
Filter element	G2.102.1972/	1		
Filter EIT-725-35978	00.580.4888/01	3		
Filter for Prinect and Impress Control/	CP.158.0039	1		
Saphira Lubricant HP3 0,3l Pumpdose	00.580.5681/01	1		
Saphira Lubricant Multi-temp. H1 A1 400g	00.581.0188/	1		
Grease Elkalub GLS 135 N2 2x100g	00.580.6447/02	3		
Steel brush	66.024.024 /	1		



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