

**HEIDELBERG**

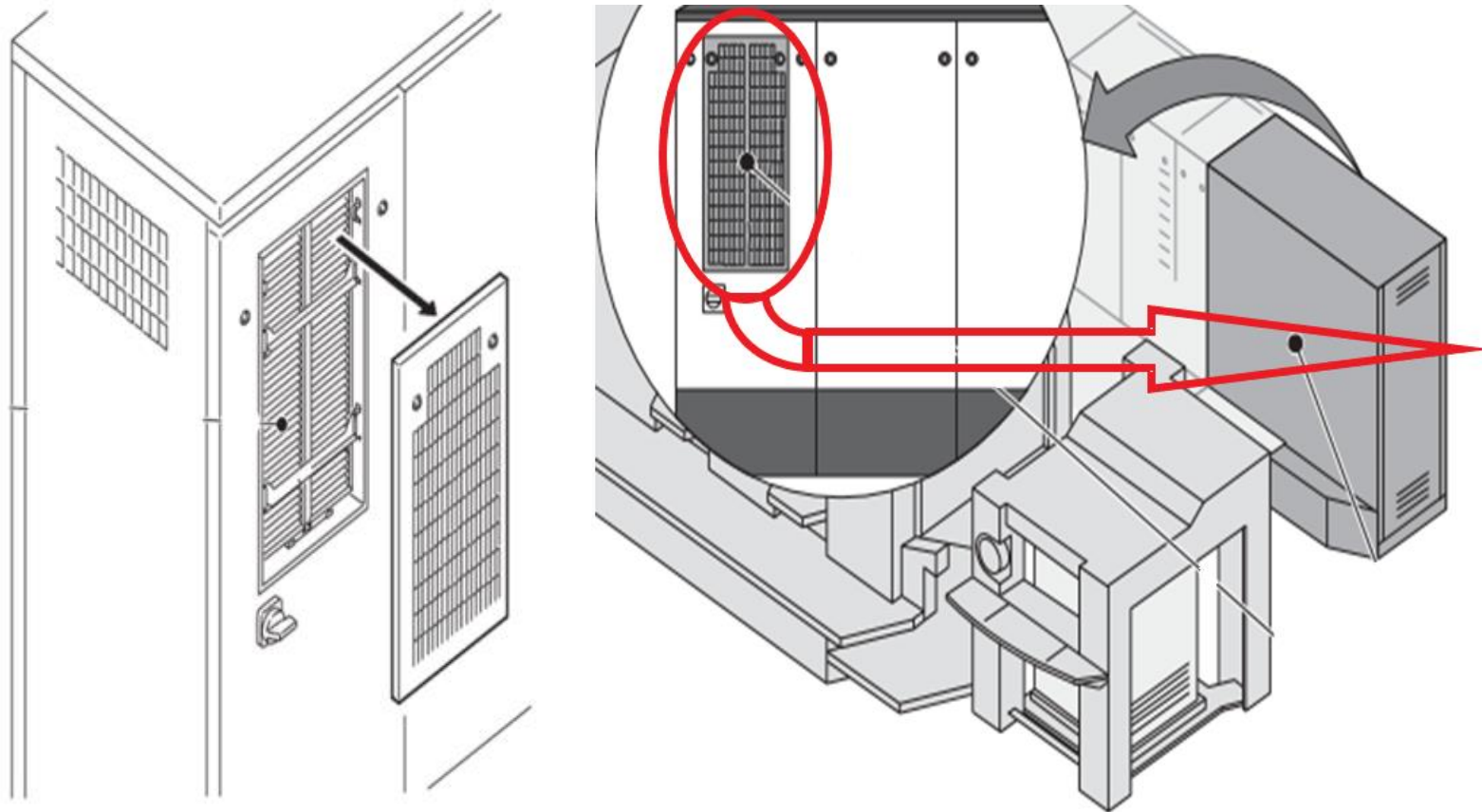
**Speedmaster CD 74 / XL 75**



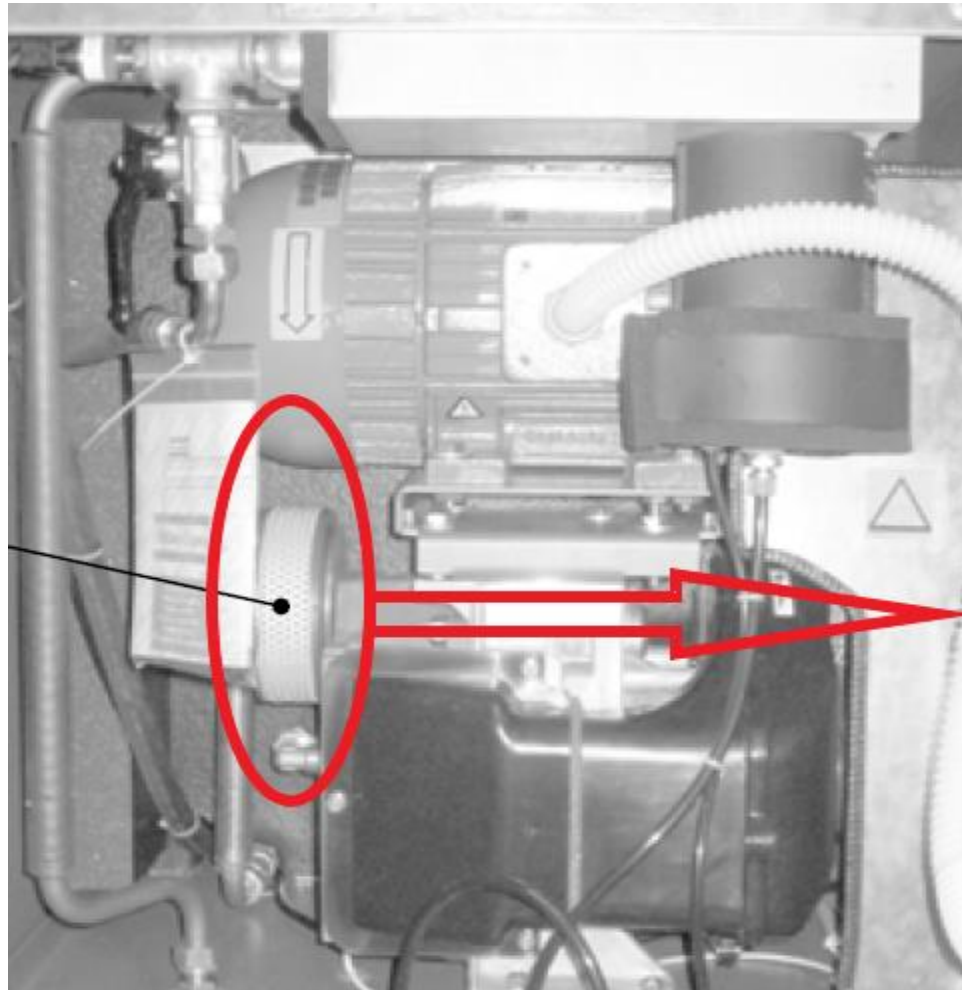
**Annual Filter Replacement Kit**

Part Description	Part No.	Qty	Designation
Filter cell 730x160x48 297392.4	00.580.5832/01	2	Electrical cabinet door filter
Air filter Atlascop 1503 0189 00	71.102.1911/	1	AtlasCopco pneumatic compressor air intake filter
Filter cartridge M Top C	FS.102.3502/	1	Airstar vacuum pump internal filter for elmo rietchle vacuum pump
Filter Cell	FS.102.3801/02	2	Airstar door filter
Grease PETAMO GY 193	00.580.7972/	1	Airstar grease
Lubricating oil Berusynth GP 150	00.580.7973/	1	Airstar oil
Control cabinet Filtermatte	FS.102.4006/	2	Airstar electrical cabinet filter
Filter cartridge	XS.102.1924/	1	Airstarvacuum pump internal filter for rietchle C78/6 vacuum pump
Filtering mat	C7.170.0567/	2	IR dryer filter
Filter cartridge WG958	00.581.0246/02	1	Oil filter
Filter cartridge KLT 15	G2.102.1971/	1	Powderspray pump internal filter for KLT 15 vacuum pump
Filter cartridge KLT 40	G2.102.1925/	1	Powderspray pump internal filter for KLT 40 vacuum pump
Filter cartridge	00.780.3702/	1	Powderspray pump air intake filter (black housing)
Filter	L8.164.1510/	1	Powderspray pump air intake filter (wire casing)
Filter C64/1	00.780.0093/	4	Perfecting vacuum pump filter for CGLF41V
Filter FA001105	00.580.6146/	2	Suction sidelay filter
Filter SF061110	00.580.7854/	2	Infeed filter
Air filter Press Center	00.783.1298/	1	Wallscreen filter
Filter element Faltenfilter	CP.158.0039/	2	Inpress and Press computer air intake filter
Filter 67 x 245	00.580.4992/01	2	Slowdown suction device & Sheet decurler filter
Blanket Wash Filter	00.580.4888/01	3	Washup fluid tank filter
Air filter SF-960255	00.580.5379/	2	Blue filter for amitek blowers
Saphira Lubricant HP3 0,3l Pumpdose	00.580.5681/01	1	Lubricating spray oil
Saphira Lubricant Multi-temp. H1 A1 400g	00.581.0188/	1	Gripper and cam follower grease new
Brush	66.024.024/	2	Gripper cleaning brush

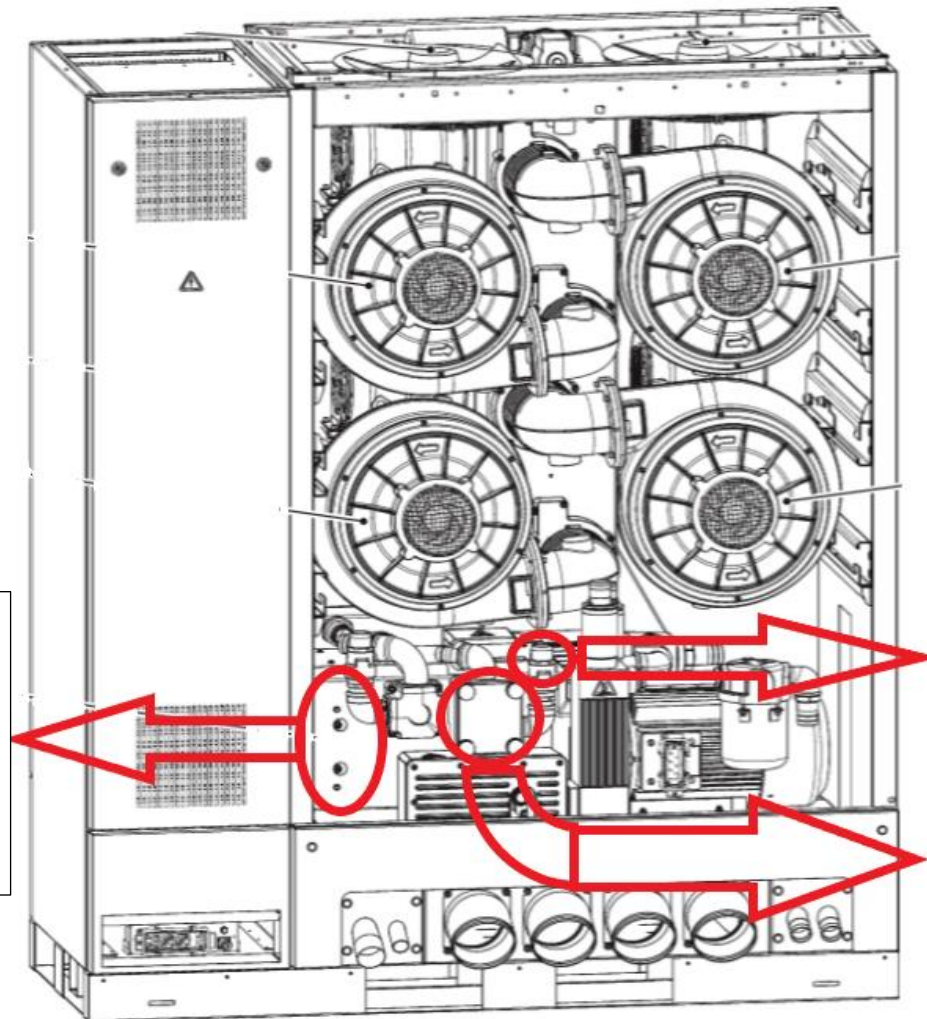
## Electrical Cabinet Filter - 00.580.5832/01



## Atlas Copco Pneumatic Compressor Filter - 71.102.1911/



## AirStar Filters



\* 00.580.7972/  
(Grease PETAMO GY193)

\* Two pumps of grease  
in each nipple

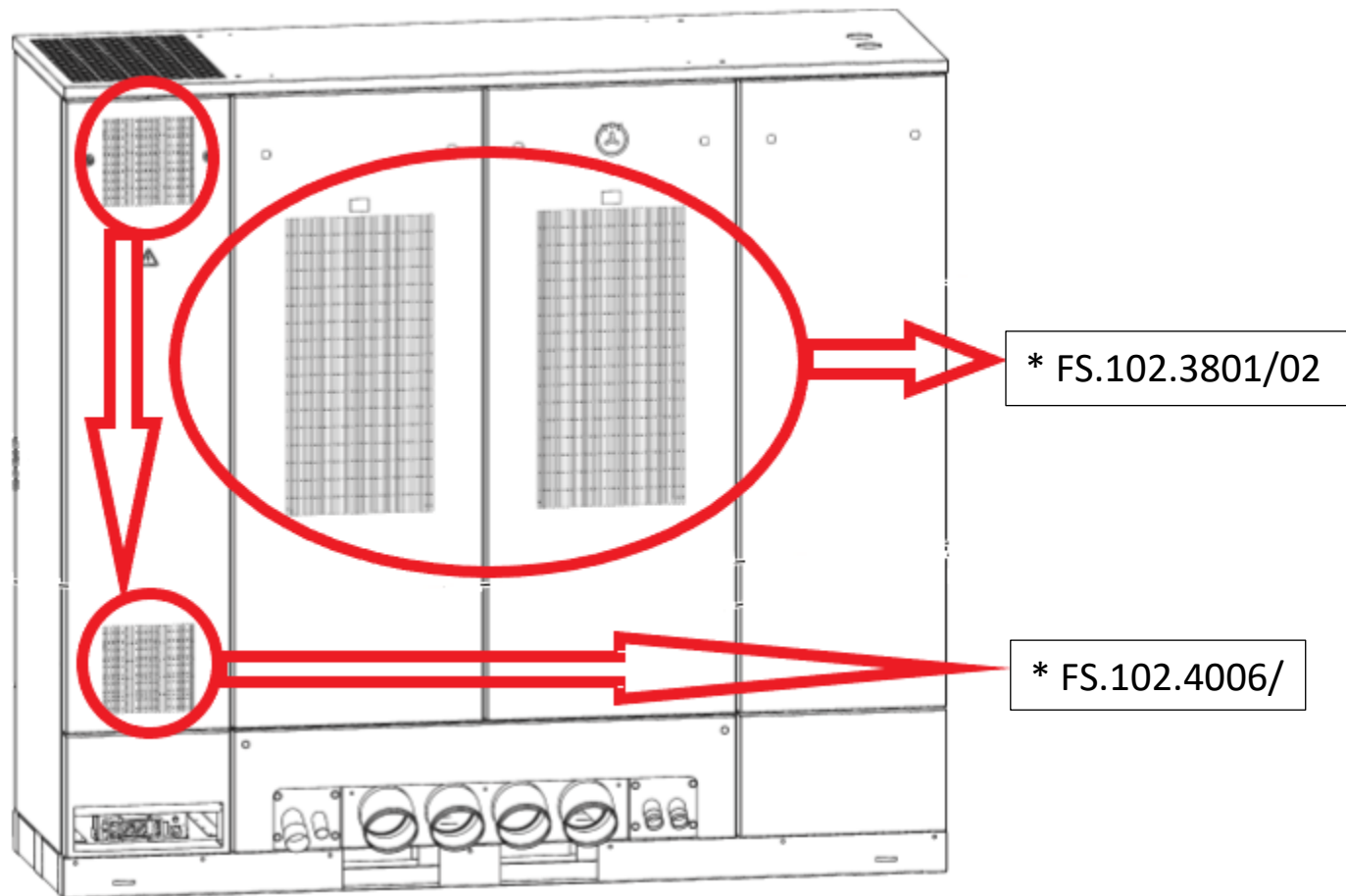
\* 00.580.7973/  
(Lubricating oil  
Berusynth GP 150)

\* Fill oil to half of top  
sight glass

\* FS.102.3502/  
(Elmo Rietchle Filter)

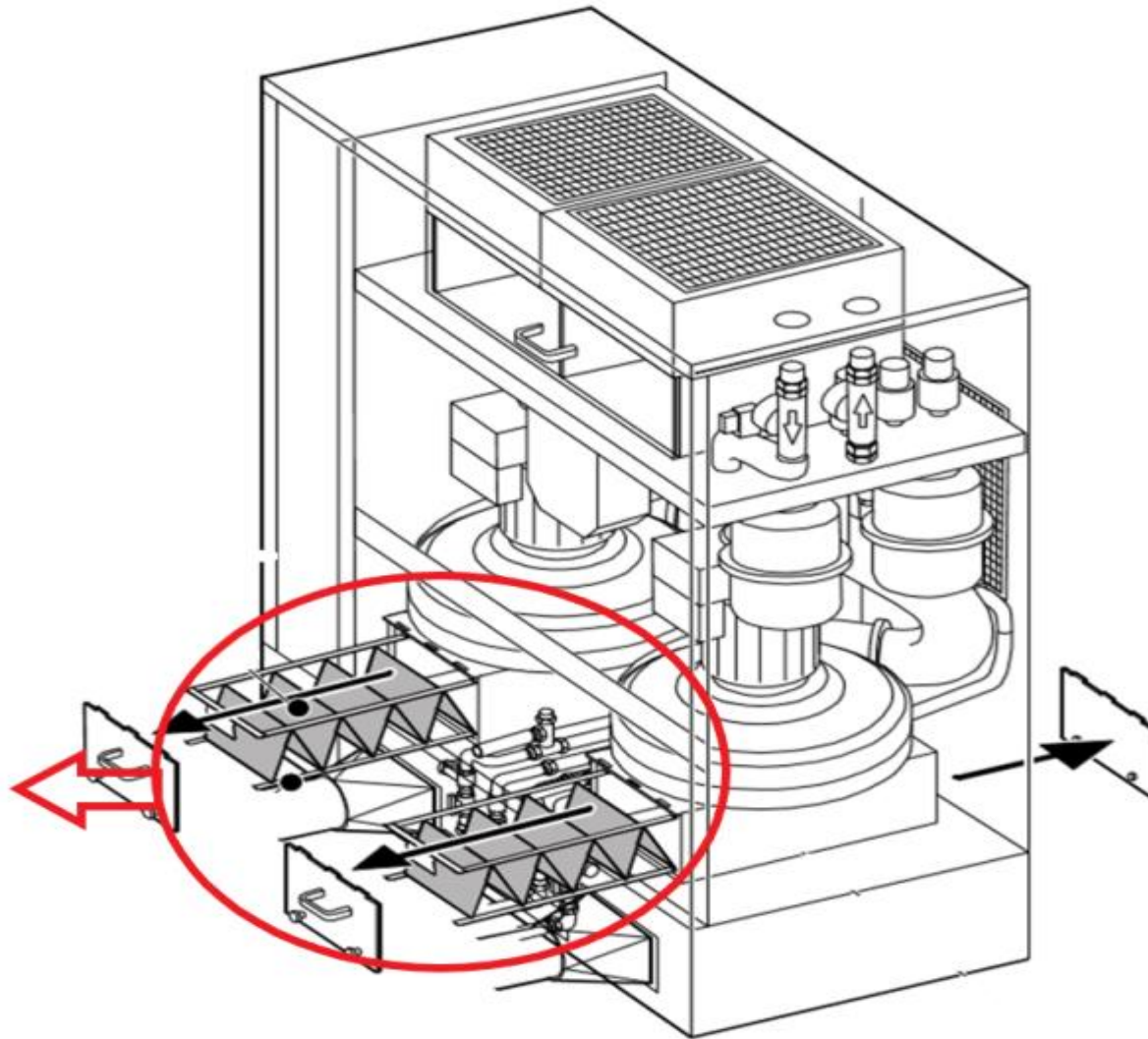
\* XS.102.1924/  
(Merlin Filter)

## AirStar Filters





## DryStar Filters - C7.170.0567/

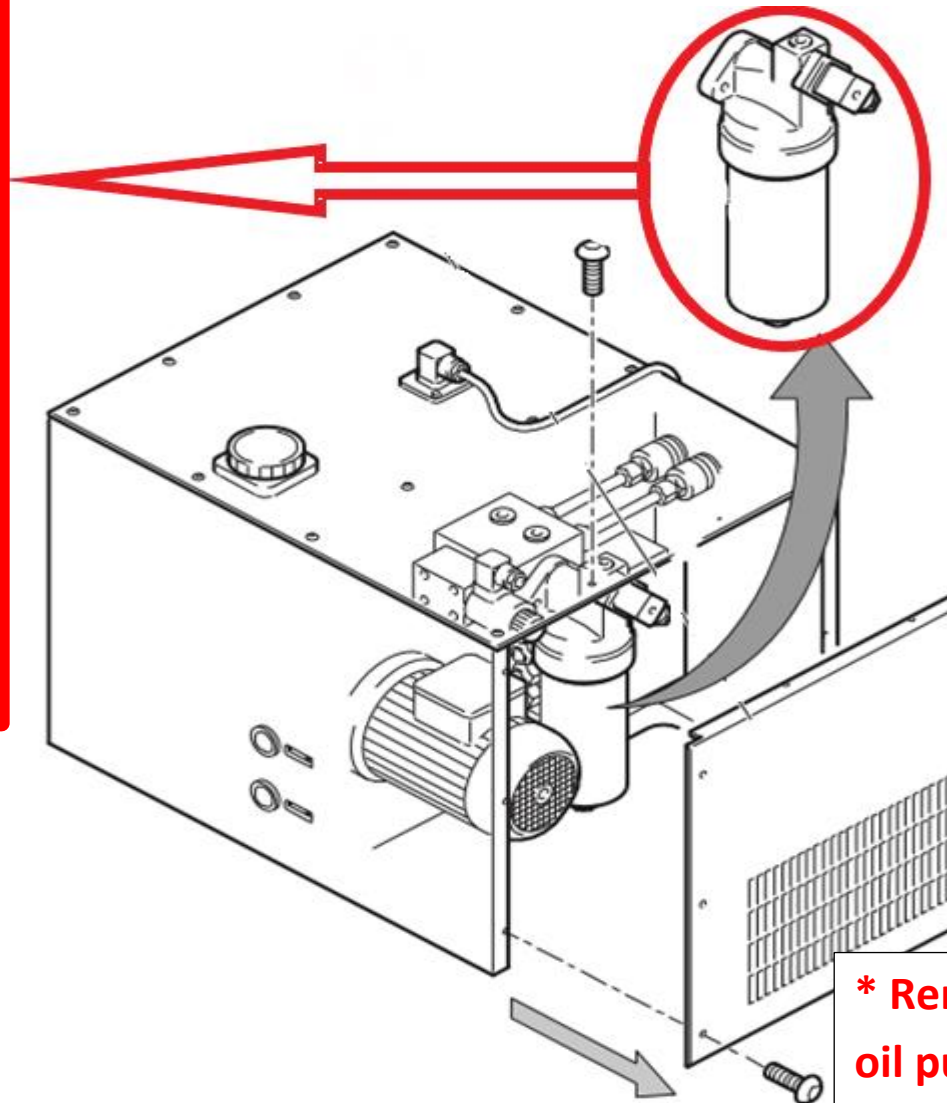


## Oil Pump Filter - 00.581.0246/02

**\*\* CAUTION!** Replace filter with press turned off and cold conditions

**\*\* CAUTION!** Oil may be hot!

**\*\* CAUTION!** If oil pump is running, pressure may cause harm and inability to remove the filter



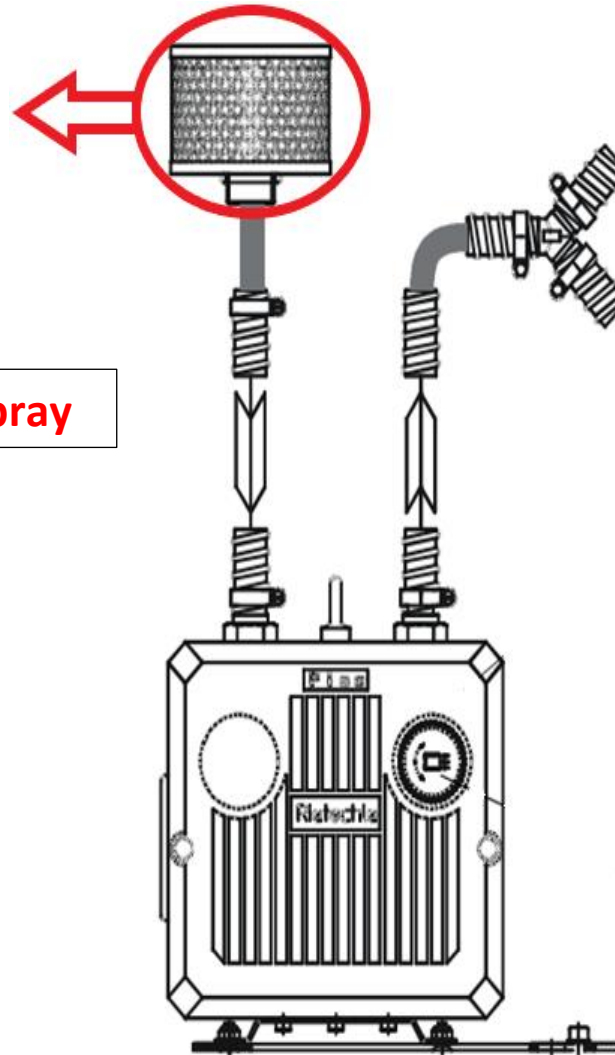
**\* Remove side cover of oil pump by means of loosening the 6 bolts to access the filter**



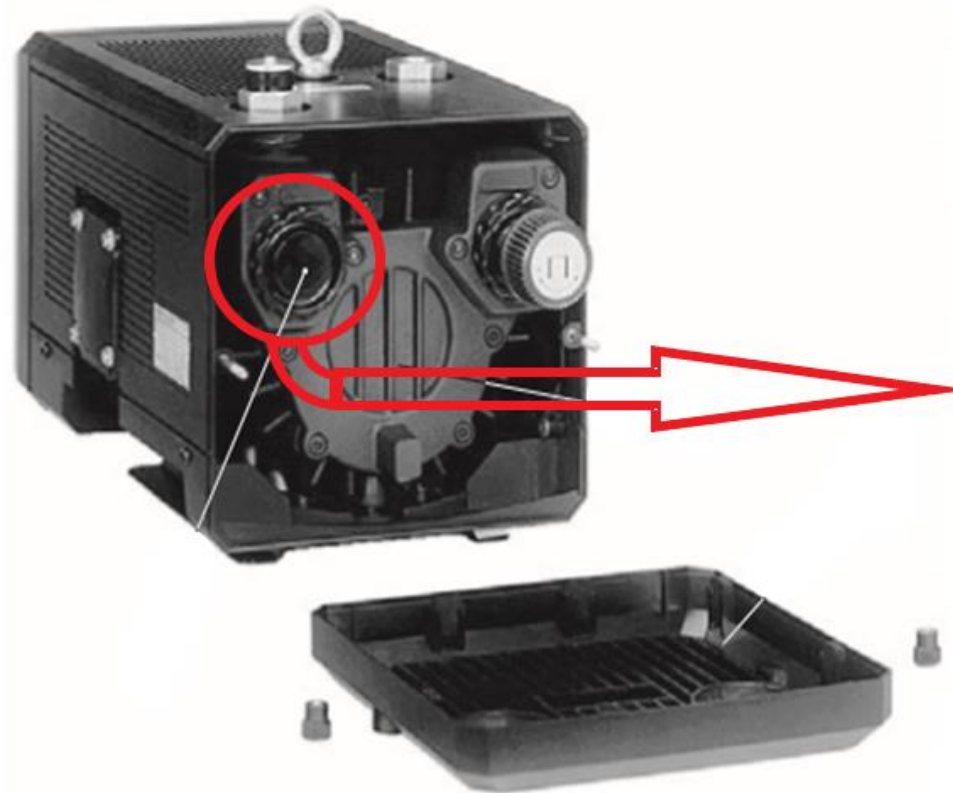
## Powder Spray Air Intake Filter

- 00.780.3702 – Paper Filter in black housing
- L8.164.1510/ - Paper Filter metal encased

**\* Filter located below the powderspray**



## Powder Spray Pump Filter



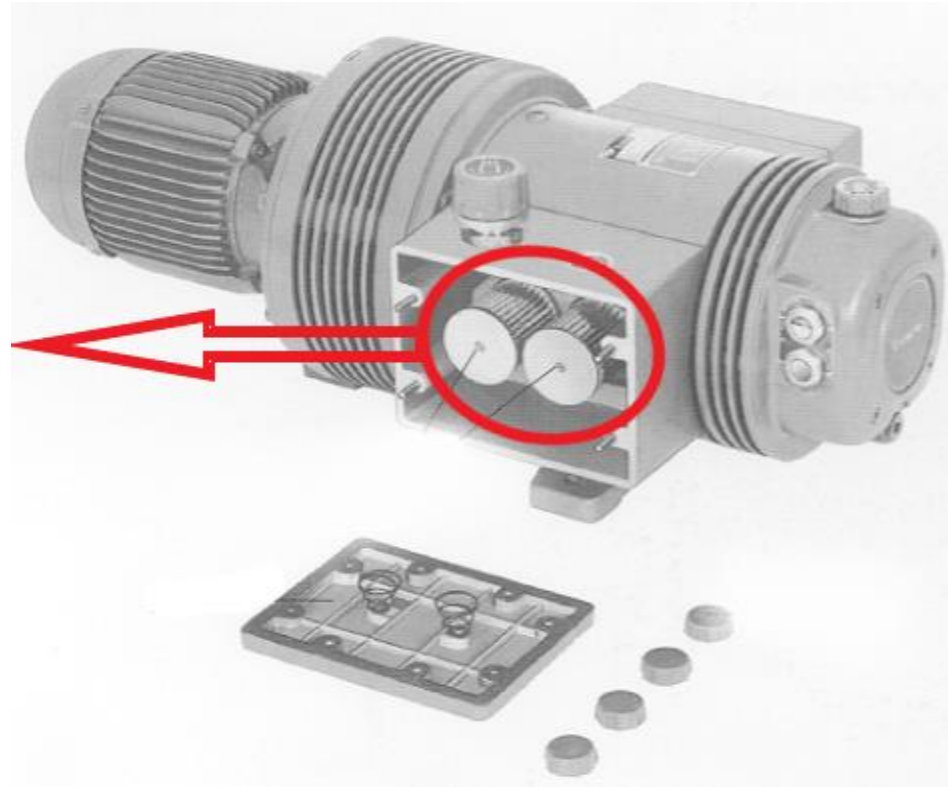
**\* Pump is located  
under the Delivery**

\* G2.102.1971/ (KLT15)

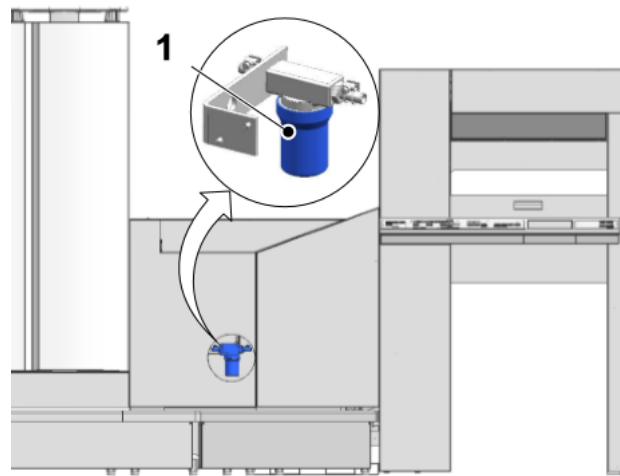
\* G2.102.1925/ (KLT40)

## Perfecting Vacuum Pump Filter - 00.780.0093/

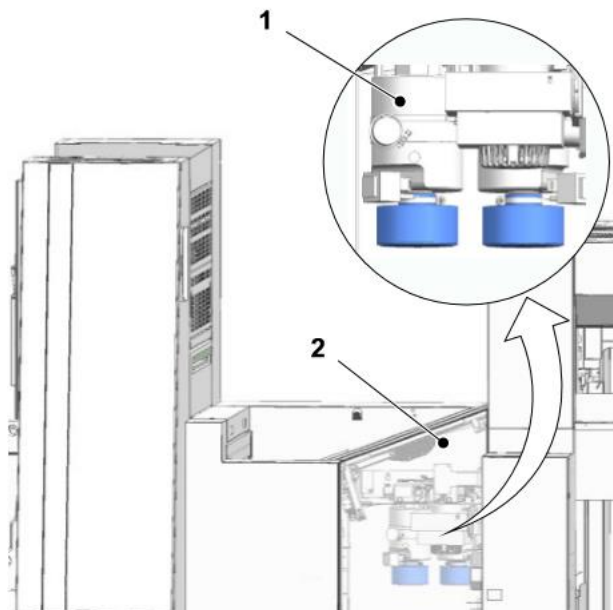
**\* For perfecting presses, the pump is located under the DS footboard next to the perfector**



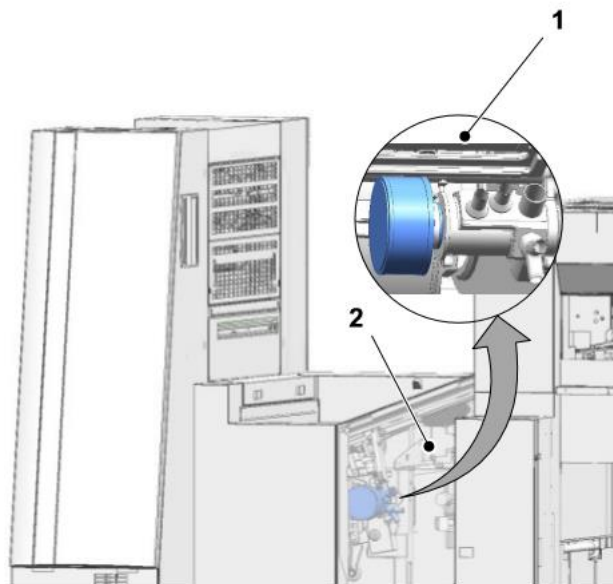
## Suction Side Lay Filter - 00.580.6146/



## Suction Tape Filter - 00.580.5379/

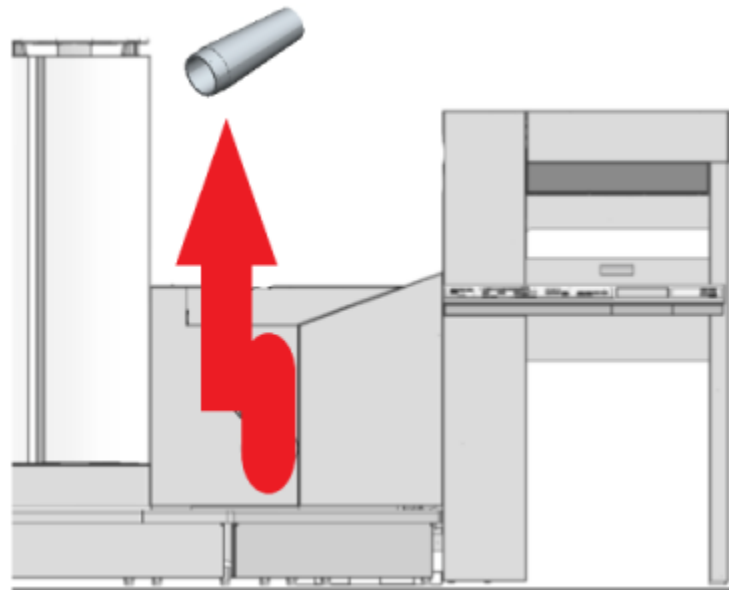


## Rotary Suction Valve Filter - 00.580.5379/

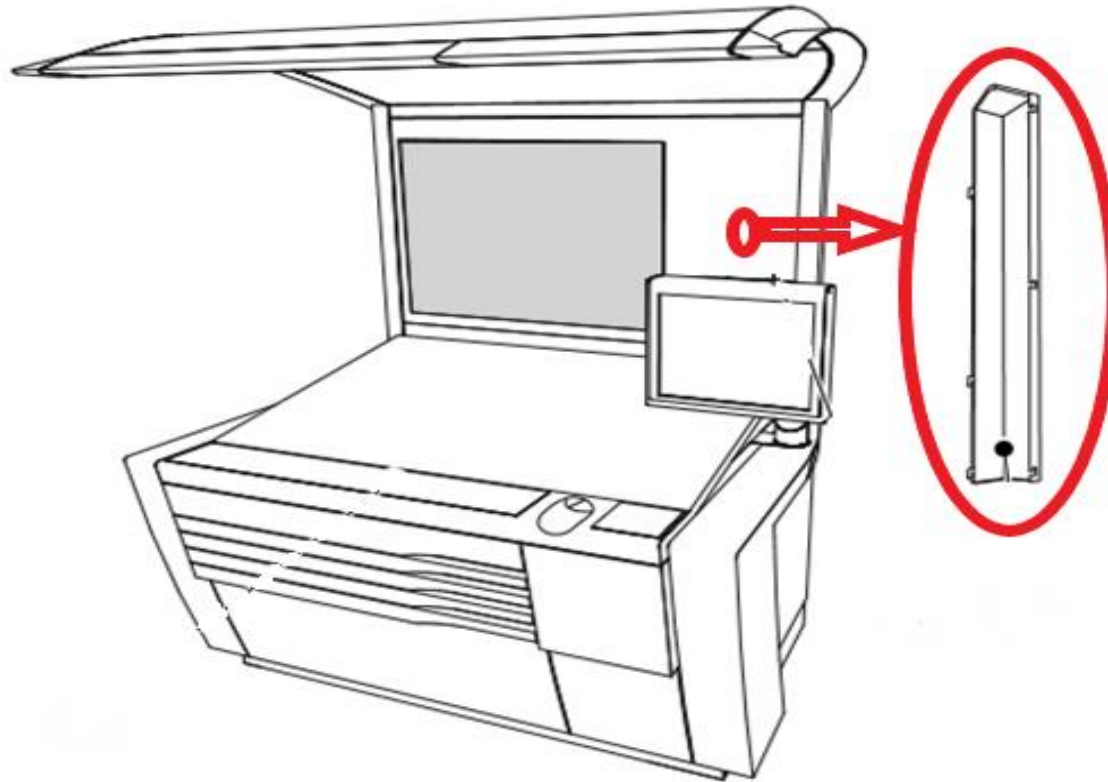




## Infeed Filter - 00.580.7854/

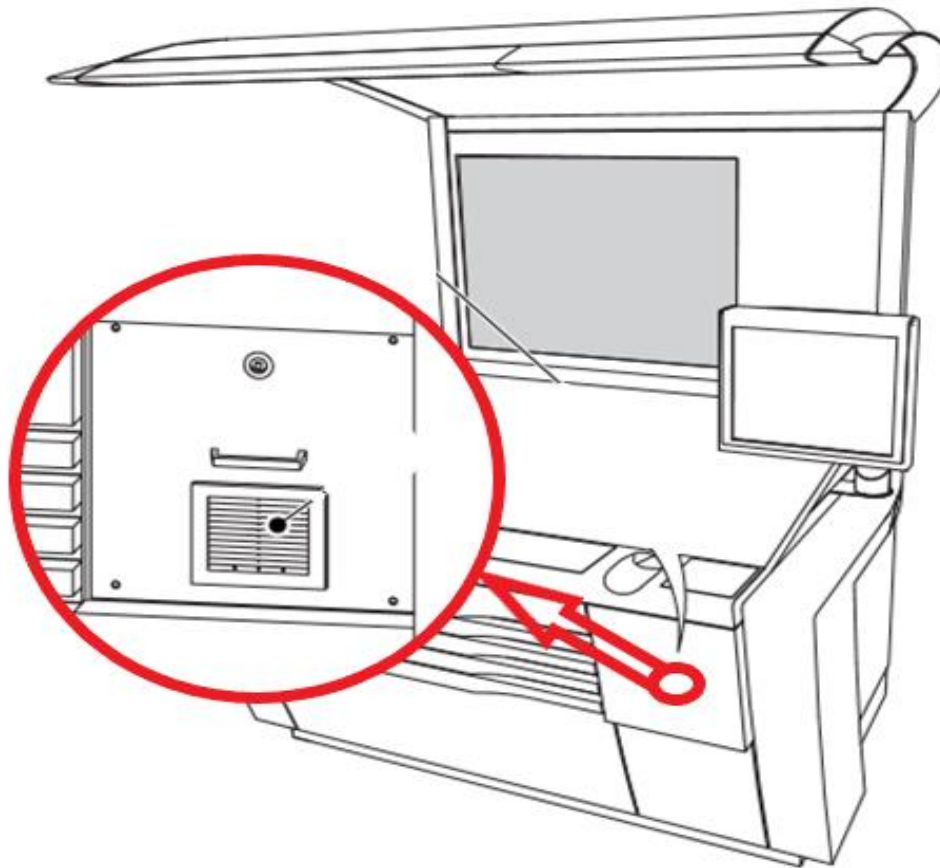


## Wallscreen Filter - 00.783.1298/



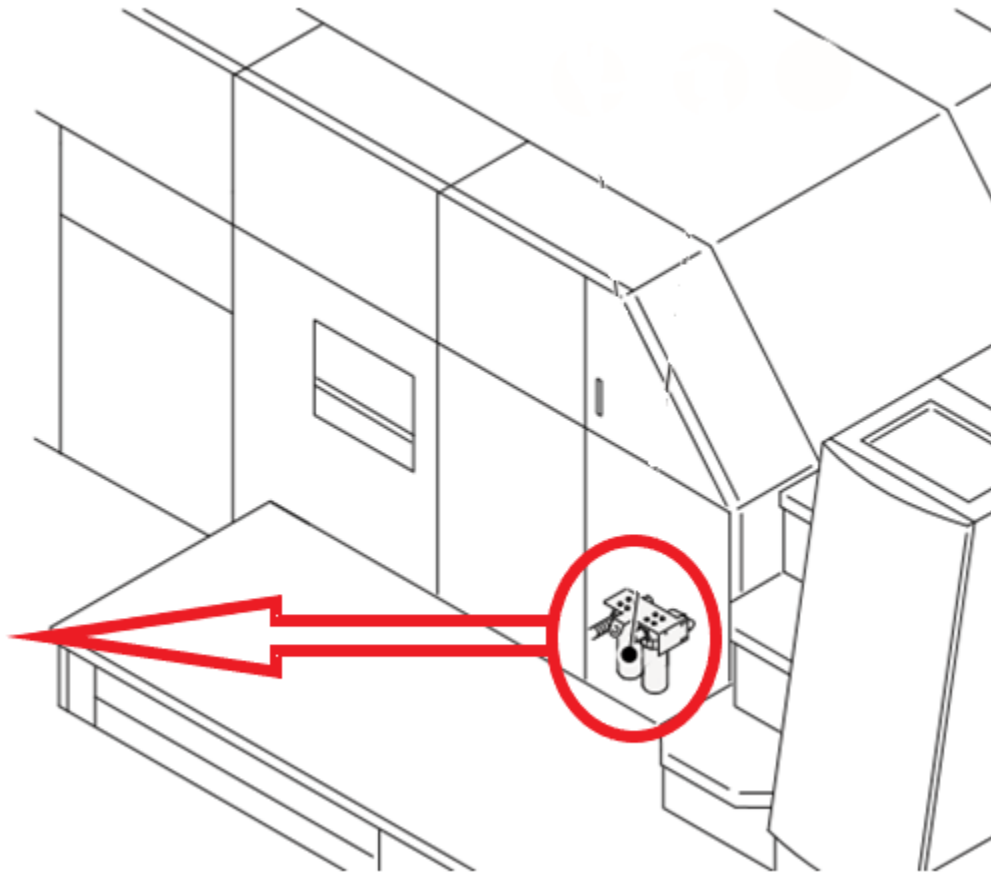
**\* Press Center 2 does not require a wallscreen filter!**

## Control Station Computer and Inpress Control Filter - CP.158.0039/

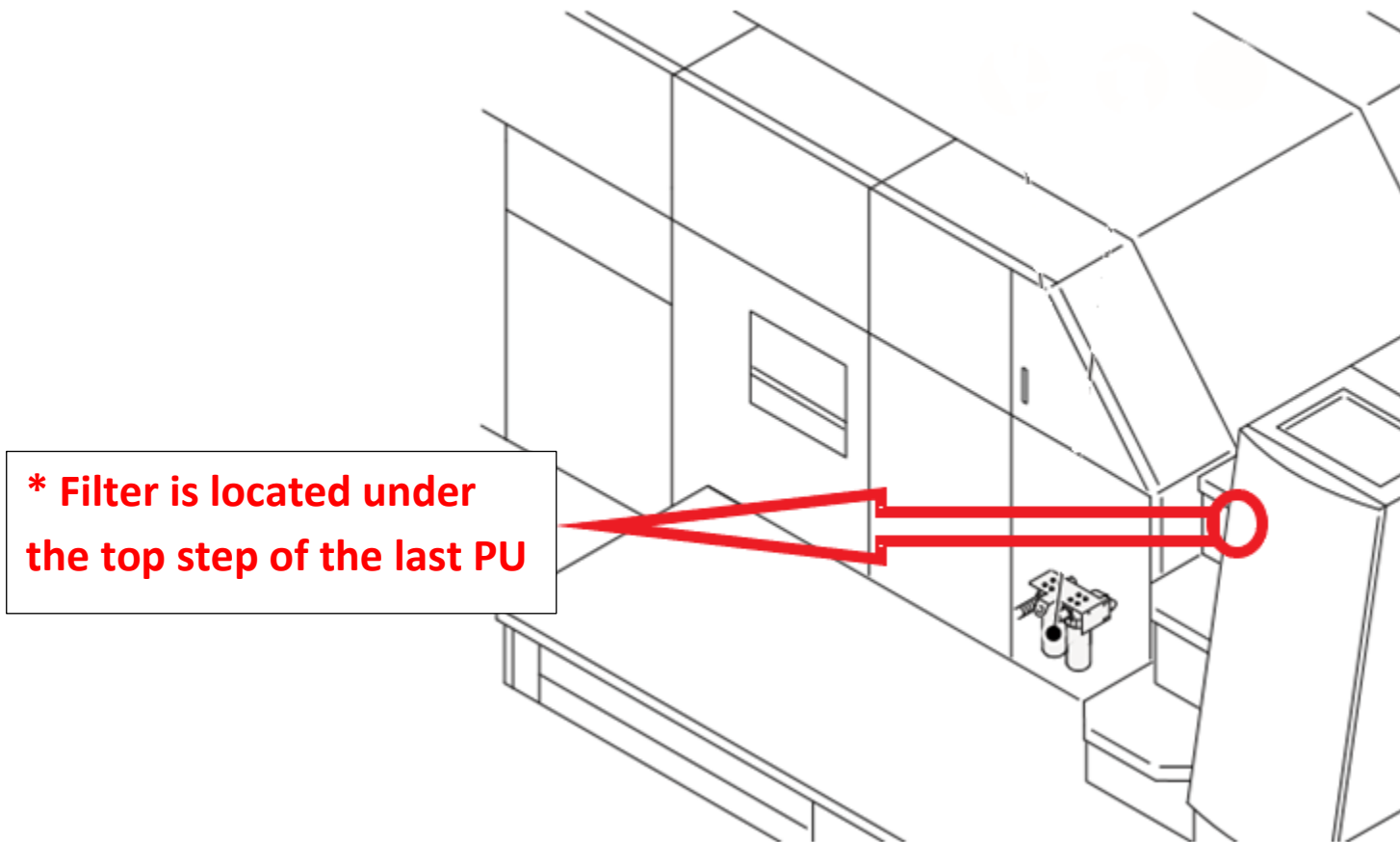


**\* Filter for Inpress Control located on the left-hand side of the consol**

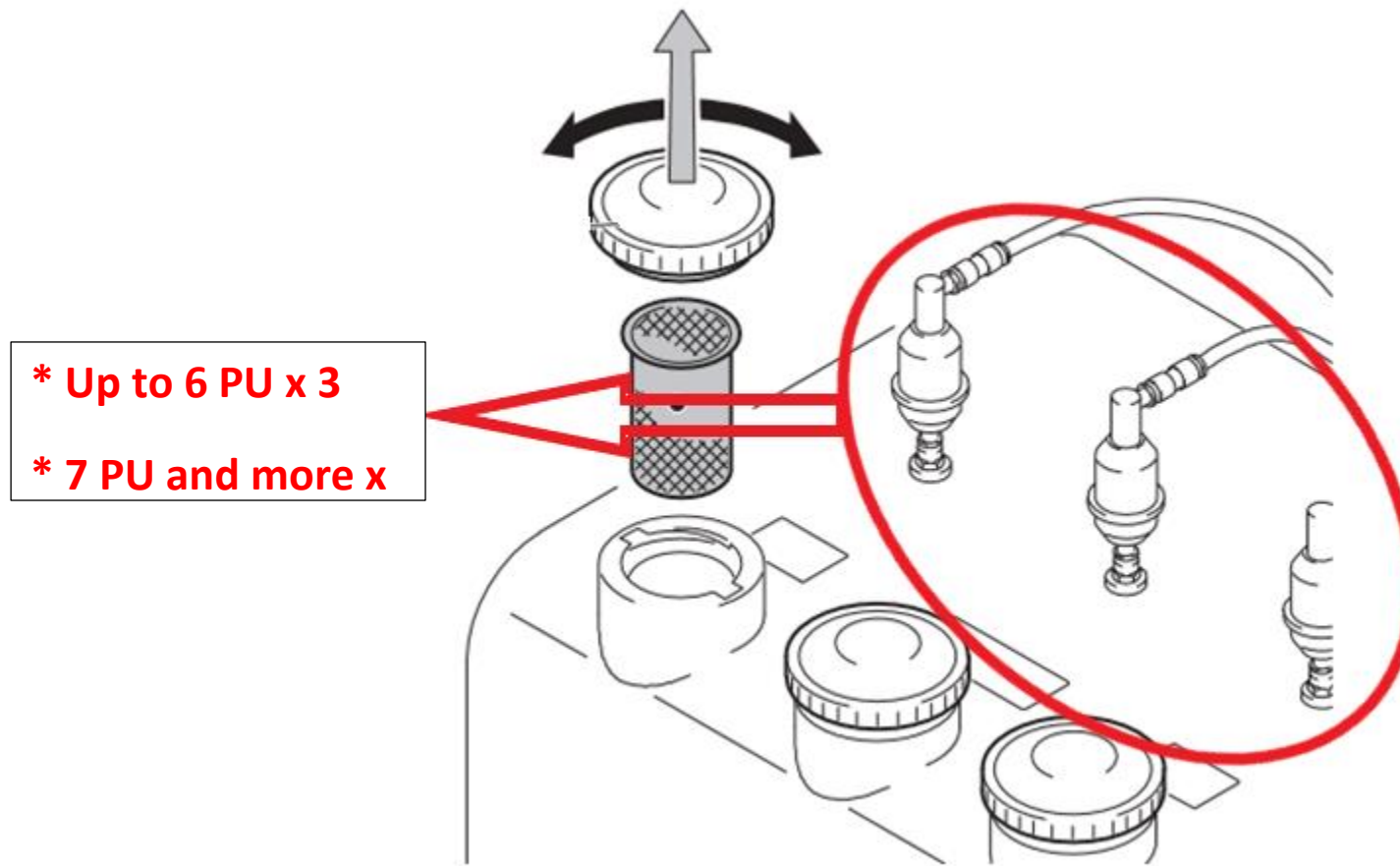
## Suction Slow Down and Sheet Decurler Filter - 00.580.4992/01



## Venturi Plate Filter - 00.580.5379/



## Washup Fluid Tank Filters - 00.580.4888/01



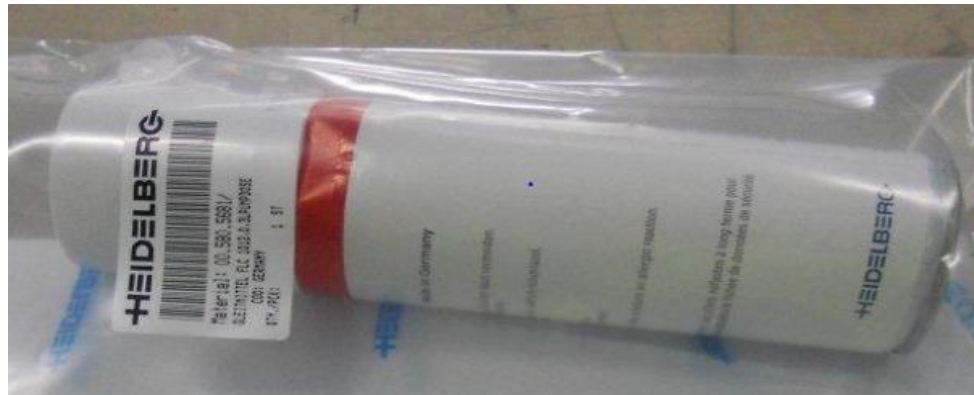


## Gripper Cleaning Brush - 66.024.024/



**\* Brush used to clean gripper pads on both Impression and Transfer cylinders**

## Saphira Spray Oil - 00.580.5681/01



- \* **Spray oil used to lubricate Impression, Transfer and Delivery gripper bars**
- \* **Spray oil used to lubricate Feeder and Delivery pile support chains and guide rails**
- \* **Spray oil used to lubricate any moving parts as per Serviceman's requirement's**

## PARTS RETURN AND FEEDBACK

Customer Name:

Press Configuration:

Serial Number:

Date:

Part Description	Part No.	Qty	Qty Used	Qty Required
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Air filter Atlascop 1503 0189 00	71.102.1911/	1		
Filter cartridge M Top C	FS.102.3502/	1		
Filter Cell	FS.102.3801/02	2		
Grease PETAMO GY 193	00.580.7972/	1		
Lubricating oil Berusynth GP 150	00.580.7973/	1		
Control cabinet Filtermatte	FS.102.4006/	2		
Filter cartridge	XS.102.1924/	1		
Filtering mat	C7.170.0567/	2		
Filter cartridge WG958	00.581.0246/02	1		
Filter cartridge KLT 15	G2.102.1971/	1		
Filter cartridge KLT 40	G2.102.1925/	1		
Filter cartridge	00.780.3702/	1		

## PARTS RETURN AND FEEDBACK

Customer Name:

Press Configuration:

Serial Number:

Date:

Part Description	Part No.	Qty	Qty Used	Qty Required
Filter	L8.164.1510/	1		
Filter C64/1	00.780.0093/	4		
Filter FA001105	00.580.6146/	2		
Filter SF061110	00.580.7854/	2		
Air filter Press Center	00.783.1298/	1		
Filter element Faltenfilter	CP.158.0039/	2		
Filter 67 x 245	00.580.4992/01	2		
Blanket Wash Filter	00.580.4888/01	3		
Air filter SF-960255	00.580.5379/	2		
Saphira Lubricant HP3 0,3l Pumpdose	00.580.5681/01	1		
Saphira Lubricant Multi-temp. H1 A1 400g	00.581.0188/	1		
Brush	66.024.024/	2		

**Thank you for using eShop**